

# SAFETY DATA

## MSDS

## SPEED Glaze

**KF-134**WHITE, **135** ALMOND, **136** WHITE MATTE, **137** ALMOND MATTE, **138** MOCHA GLOSS

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Date: **02/08/2012**

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## 2-Component Polyester, Polyurethane Hybrid

VOC Compliant

KF-134WHITE,135 ALMOND,136 WHITE MATTE,137 ALMOND MATTE,138 MOCHA GLOSS

Product Name: KF-134WHITE,135 ALMOND,136 WHITE MATTE,137 ALMOND MATTE,138 MOCHA GLOSS 2-Component Polyester Polyurethane Hybrid

Product Numbers: KF-134WHITE,135 ALMOND,136 WHITE MATTE,137 ALMOND MATTE,138 MOCHA GLOSS

Description: A two-component, low VOC aliphatic polyurethane consisting of an acrylic Component "A" and a Component "B" converter. An extremely durable finish having outstanding gloss and color retention, KF-134 is highly resistant to solvents, alkalis, and dilute acids.

Suggested Uses: Bathtubs, Coating

Colors: Black, White, and colors

Finish: High Gloss and Matte

Vehicle Type: Acrylic Polyester Urethane

Solvent Type: PM Acetate, N Butyl Acetate

VOC: 2.6#/gal (336 g/l) (white mixed)

Flash Point: 80 °F Seta Flash

Solids By Volume: 62% - White

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**Weight Per Gallon:** 10.54 lbs. - White mixed

**Recommended Dry Film:** 2 - 3 mils

**Viscosity:** 70-80 KU

**Recommended Dry Time:** Sets to touch in 2 hours, handle in 4 hours. Recoat in 12 hours.

**Reducer:** KF- 4

**Clean Up:** KF-3

**Recommended Primers:** Speed Prime

**Application:** Brush, Roller, or Spray

**Roll:** ½" lambs wool or ¼" - ½" synthetic roller cover.

<b>Conventional Air Spray:</b>	<b>Binks</b>	<b>Graco</b>	<b>Devilbiss</b>
<b>Spray Gun:</b>	#18	800	JGA502 or MBC-510
<b>Fluid Nozzle:</b>	66	03 or 04	E or F
<b>Air Cap:</b>	66PE or 63PW	02,021,03	704 or 765

<b>Airless Spray:</b>	<b>Pump:</b>	37:1 #B8-36	30:1 Bulldog
	<b>Pressure Filter:</b>		60 Mesh
	<b>Fluid Hose:</b>	71-7705 x 50'	¼" x 50'
	<b>Airless Gun:</b>	#1	208-663
	<b>Tips:</b>	9-1540-9-2260	.011-.015
	<b>Minimum Pressure:</b>		2000 PSI

<b>HVLP:</b>	<b>Spray Gun:</b>	Mach 1
	<b>Fluid Nozzle:</b>	94F or 97F
	<b>Orifice:</b>	.055 or .070
	<b>Air Nozzle:</b>	95AP or 97AP

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**Pot Life:** 3 - 4 Hours

**Limitations:** Not for use for continued immersion. Application over previously painted surfaces may cause lifting.

**Shelf Life:** Minimum 12 months

**Mixing:** This product is supplied in two separate containers with the proper amount of each component supplied to obtain a 4:1 mix ratio. Thoroughly mix component "A" making sure no moisture contaminates the product. After component "A" is mixed, slowly add component "B" while continuing agitation.

**Safety Information:** **FLAMMABLE! VAPOR AND MIST HARMFUL, MAY CAUSE LUNG IRRITATIONS AND ALLERGIC RESPIRATORY REACTIONS. EFFECTS MAY BE PERMANENT. IRRITATES SKIN AND EYES. CONTAINS ALIPHATIC POLYISOCYANATE.** Keep away from heat, sparks, and flame. To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering or headaches